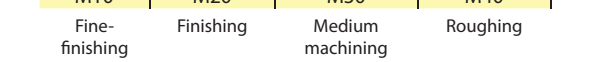
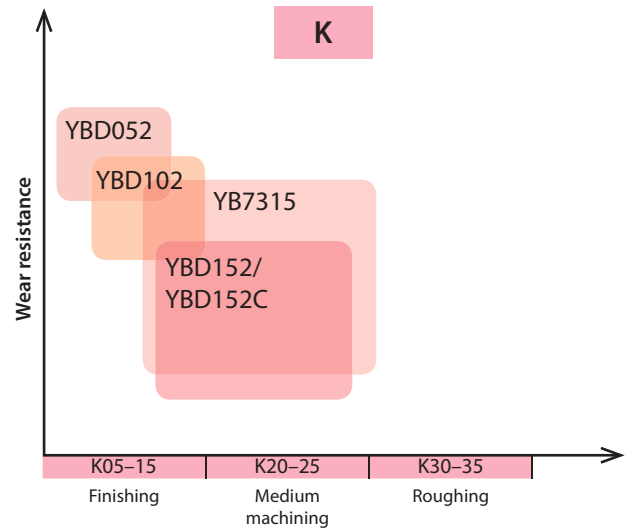
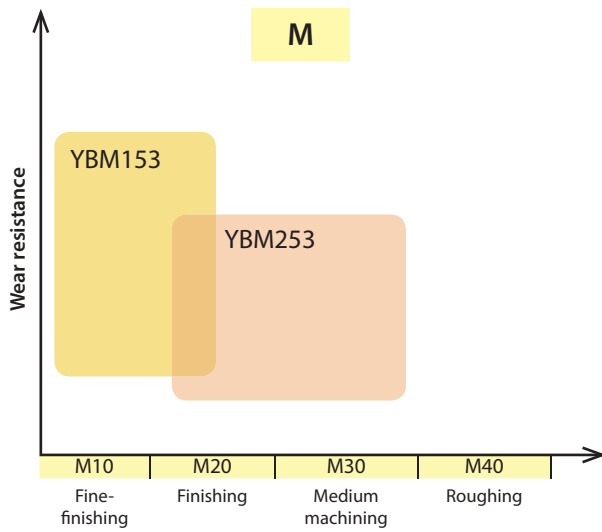
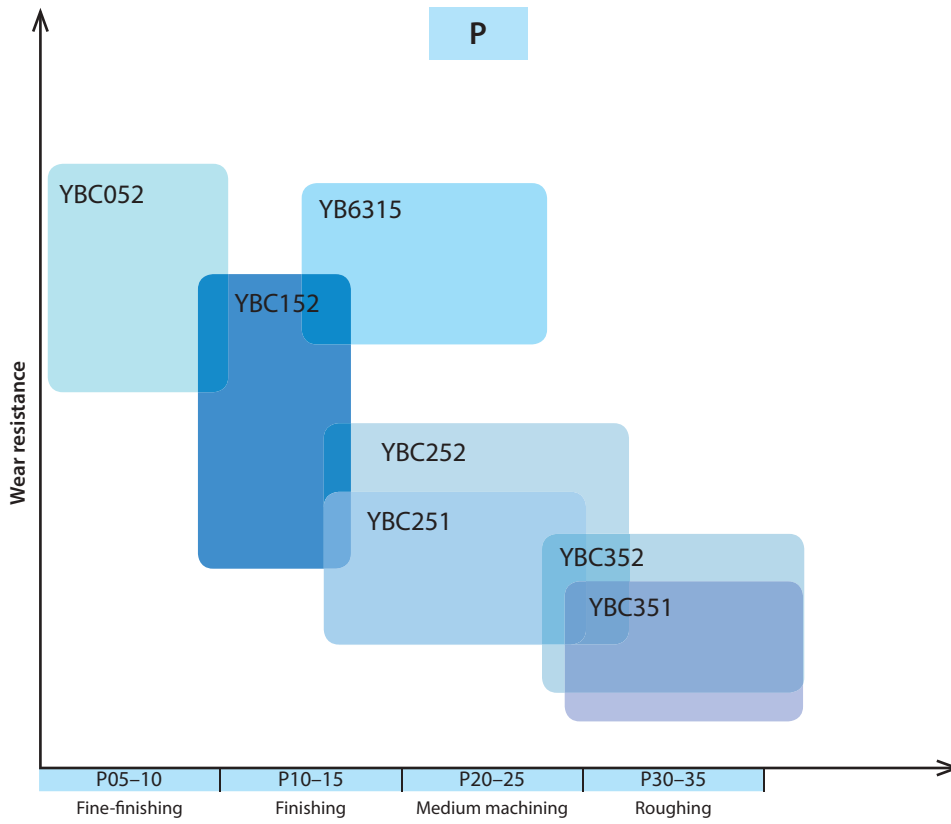
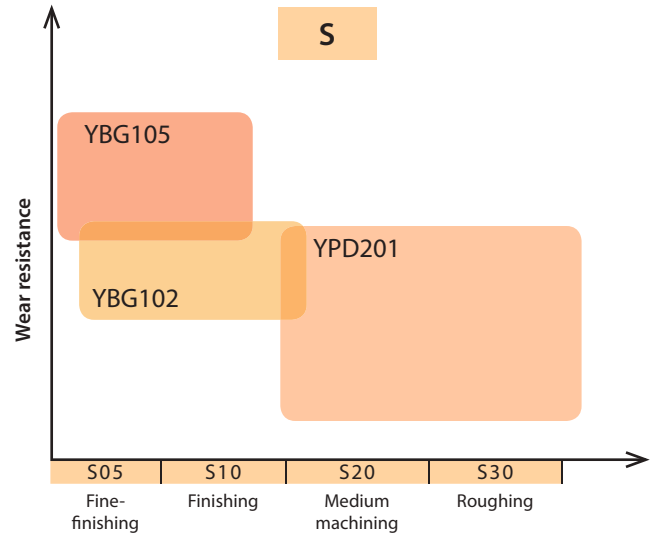
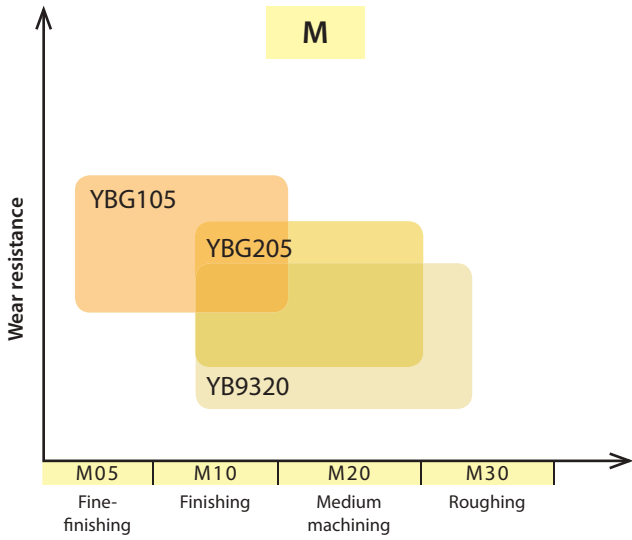


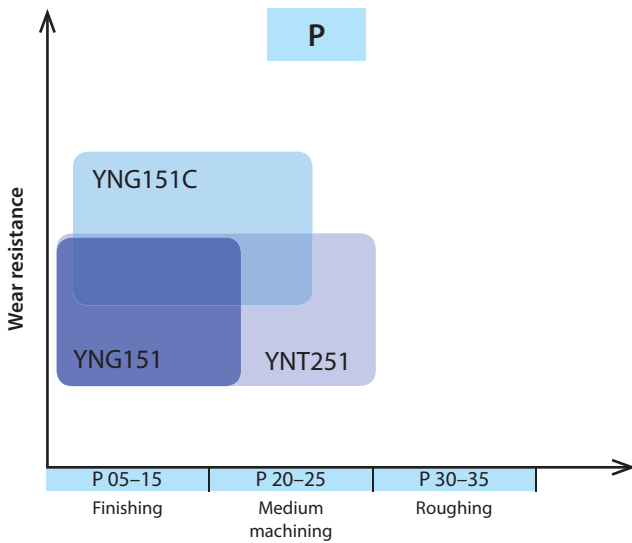
CVD grades for steel, stainless steel and cast iron



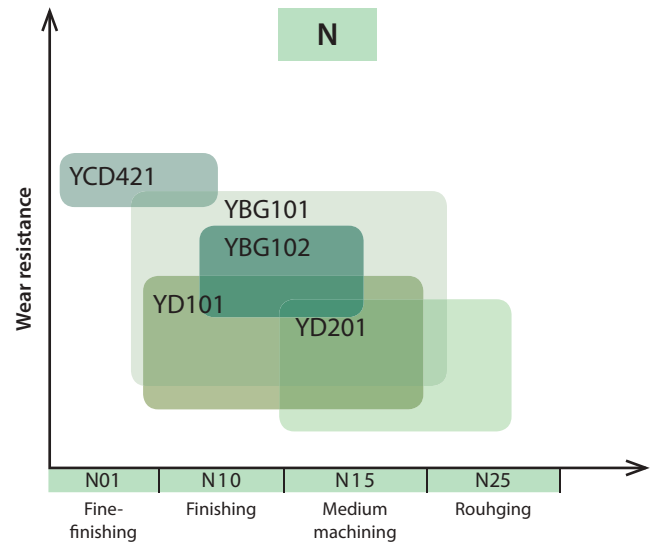
PVD grade for stainless steel and heat-resistant alloys



Cermet grades for steel



Turning grades for non-ferrous metals



A

Turning

B

Milling

C

Drilling

D

Technical Information

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Application fields of grades

	ISO	HC ¹ (CVD)	HC ¹ (PVD)	HT	HC ²	Keramik	HW	CBN	PCD
P	P01								
	P10	YB6315 YBC152		YNG151 YNT251	YNG151C	CA1000			
	P20	YBC251 YBC252							
	P30	YBC351 YBC352							
	P40								
M	M01		YBG105	YNG151	YNG151C				
	M10	YBM153	YBG202	YBG205					
	M20	YBM253	YB9320						
	M30								
	M40								
K	K01	YBD052				CN1000		YCB211	
	K10	YBD102						YCB221	
	K20	YBD152				CN2000	YD201	YCB231	
	K30	YBD152C YB7315							
N	N01								
	N10		YBG102				YD101		YCD421
	N20						YD201		
	N30								
S	S01								
	S10		YBG102	YNT251	YNG151C				
	S20		YBG105						
	S30		YBG202						
H	H01							YCB111	
	H10							YCB121	YCB121
	H20							YCB131	
	H30								

P	Steel
M	Stainless steel
K	Cast iron

N	Non-ferrous metals
S	Heat-resistant alloys
H	Hardened materials

HC ¹	Coated carbide
HT	Uncoated cermet
HC ²	Coated cermet
HW	Uncoated carbide

A

Turning

B

Milling

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